

# Work Order ID 86895

\*86895\*

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July-09-12 10:32:05 AM

Item ID: D206-559-013

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Bearpaw

Start Date: 7/09/12 Start Qty: 4.00

\*4\*

Cust Item ID:

Required Date: 8/03/12 Req'd Qty: 4.00

\*4\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-559	rev L								

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-559-013 CHG006

160

0.00

\*160\*

Pick Kit

Packaging

Memo

0.00

Packaging

170

0.00

\*170\*

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 86895

**\*86895\***

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July-09-12 10:32:05 AM

Item ID: D206-559-013 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Bearpaw  
 Start Date: 7/09/12 Start Qty: 4.00 **\*4\*** Cust Item ID:  
 Required Date: 8/03/12 Req'd Qty: 4.00 **\*4\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	Packaging	0.00							
<b>*180*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD206-559-013Location: _____								
190	QC21- Final Inspection - Work Order Release	0.00							
<b>*190*</b>									
QC	Memo	0.00							
Quality Control									

*6/27/23 (4)*

*12/17/24*

*mf 12-07-23*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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# Picklist Print

July-09-12 10:32:04 AM



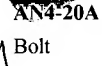

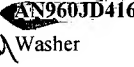

Page 1

Work Order ID: 86895  
Parent Item: D206-559-013  
Parent Item Name: Bearpaw

Start Date: 7/09/12  
Start Qty: 4.00

Required Date: 8/03/12  
Required Qty: 4.00

Comments: IPP Rev: J04.02.17 Blank size changed KJ/JLM  
IPP Rev: K 07-01-02 Was K10008 JLM  
IPP Rev: L 08-01-09 Added Step 2 JLM Verified By: EC  
IPP Rev: M 08-04-29 update seq. 8 and 12 DD verified by: EC  
IPP Rev: N 08-10-15 New Manufacturing Method JLM Verified By: EC IPP Rev G  
10.10.04 per DSI9527 EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
 AN4-17A Bolt		Purchased	No			160	Each	412.0000		48			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST358		300							
				116704		0							
				121541		300		121541					
				ST359		112							
				112314		0							
				121011		107							
				121068		5							
 AN4-20A Bolt		Purchased	No			160	Each	425.0000		48			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				GA		50							
				116419		50							
				ST359		375							
				117514		51							
				121060		24							
				121541		300		121541					
 AN960JD416 Washer	NAS1149D0463J	Purchased	No			160	Each	29.0000		96		12/07/18	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST351		29		M122441					
				116289		8							
				119097		21							

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 86895

Parent Item: D206-559-013

Parent Item Name: Bearpaw

Start Date: 7/09/12

Required Date: 8/03/12

Start Qty: 4.00

Required Qty: 4.00

D2182B

Rubber Cushion

Manufactured No

160

f

425.2602

2.5

10

## Location

## Loc Qty

## Loc Code

ST410

425.26017

63413

1.6

66063

41.61817

73932

32.042

86201

350

Manufactured No

160

Each

514.0000

12

48

## Location

## Loc Qty

## Loc Code

ST007

514

78233

2

83258

210

84199

102

85455

200

Manufactured No

160

Each

34.0000

2

8

## Location

## Loc Qty

## Loc Code

ST

4

85309

4

ST017

29

84063

9

84803

20

ST499

1

81044

1

Manufactured No

160

Each

56.0000

6

24

## Location

## Loc Qty

## Loc Code

ST456

56

77038

6

83266

50

D2432

206 (24") Bearpaw

Manufactured No

160

Each

34.0000

2

8

D2438

Clamp

Manufactured No

160

Each

56.0000

6

24

## Location

## Loc Qty

## Loc Code

ST456

56

77038

6

83266

50

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Shop Packet Print

Page 2

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# Picklist Print

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Work Order ID: 86895

Parent Item: D206-559-013

Parent Item Name: Bearpaw

Start Date: 7/09/12

Required Date: 8/03/12

Start Qty: 4.00

Required Qty: 4.00

D2529

Washer

Manufactured No

160 Each 539.0000

12

48

20 86909 JB

## Location

## Loc Qty

## Loc Code

ST010

539

79485

18

81873

21

84435

500

28 X 84435

D2732

Rubber Extrusion

Manufactured No

160 f 495.6000

2.5

10

JB

## Location

## Loc Qty

## Loc Code

ST410

495.6

70987

4.6

83560

491

83560

MS21042L4

Nut

Purchased No

160 Each 1,395.0000

12

48

JB 12/07/18

## Location

## Loc Qty

## Loc Code

ST300

1395

119075

116

121011

193

121444

786

121652

300

121444

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## 5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	/ 6	4	6				D2182B050	RUBBER CUSHION
8	/ 12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	/ 2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	/ 6	4	6				D2438	CLAMP
8	/ 12	8	12				D2529	WASHER
	/ 6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	/ 12	8	12	8	12		AN4-17A	BOLT
8	/ 12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	/ 24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	/ 12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP

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